4VHA and **4VHAX**

4" Non-Clog Wastewater Pumps Standard (4VHA) and Explosion-Proof (4VHAX)



THE HIGH HEAD 4VHA AND 4VHAX (EXPLOSION-PROOF) SUBMERSIBLE NON-CLOG WASTEWATER PUMPS FEATURE HEAVY DUTY CONSTRUCTION AND HIGH OPERATING EFFICIENCIES. Myers rounded port, 2-vane, enclosed impeller prevent solids from binding or clogging and offer high operating efficiencies to cut your pumping costs. The 4VHA series constant velocity volute provides smooth operation over an extended portion of the performance curve for longer seal and bearing life. For use in raw water, storm water, effluent and drainage applications. Myers offers a complete line wastewater pumps, lift-out rail assemblies, controls and accessories to meet your needs. Call your Myers distributor, or the Myers Ohio sales office at 419-289-1144 for more details.

ADVANTAGES BY DESIGN

HIGH EFFICIENCY HYDRAULIC DESIGN CUTS PUMPING COSTS AND EXTENDS LIFE OF FLUID END COMPONENTS.

- Two-vane, rounded port, enclosed type impeller operates at high efficiencies.
- Modified constant velocity volute offers quiet operation, low radial loads over extended portion of performance curve.

DURABLE MOTOR WILL DELIVER MANY YEARS OF RELIABLE SERVICE.

- Oil-filled motor for maximum heat dissipation and constant bearing lubrication.
- Heat sensor thermostats imbedded in windings protect motor from overheat conditions.
- Seal leak probes warn of moisture entry; helps prevent costly motor burn-out.
- Double tandem shaft seals prevent sewage from entering motor.
- Power and control cables are double sealed with epoxy and compression grommet.

AVAILABLE WITH OPTIONAL U.L. APPROVAL FOR USE IN CLASS 1, GROUP D HAZARDOUS LOCATION (4VHAX ONLY).

PRODUCT CAPABILITIES

Capacities To	680 gpm	42.9 l/s			
Heads To	106 ft.	32.3 m			
Solids Handling Capacity	2 in.	50.8 mm			
Liquids Handling	raw water, effluent, storm water				
Intermittent Liquid Temp.	up tol 40°F	up to 60°C			
Winding Insulation Temp. (Class H)	356°F	180°C			
Available Motors	5 - 1 200/230/46	RPM 5 HP 00/575 volts e, 60 Hz			
Std. Third Party Approvals Optional Approvals	CSA (pending) UL Class 1, Group D (4VHAX only)				
Acceptable pH Range	6 - 9				
Specific Gravity	.9 - 1.1				
Viscosity	28 - 35 SSU				
Discharge, Horizontal Flanged Centerline	4 in. 125 lb. ANSI	101.6 mm			

NOTE: Consult factory for applications outside of these recommendations.

Construction Materials							
Motor Housing, Seal Housing, Cord Cap and Volute Case	cast iron, Class30 ASTM A48						
Enclosed 2-vane Impeller	ductile iron, Class 30 ASTM A536						
Power and Control Cord	25 ft. SOOW						
Mechanical Seals Standard Optional	double tandem, type 21 carbon and ceramic lower tungsten, carbide						
Pump, Motor Shaft	416 SST						
Fasteners	300 series SST						
Volute Wear Ring	brass						

WHERE INNOVATION MEETS TRADITION

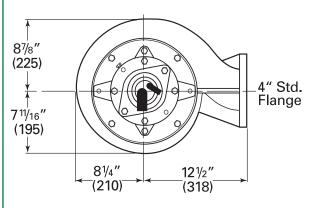


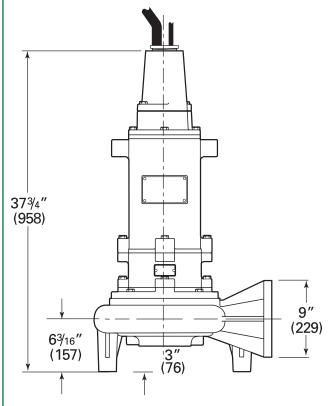
POWER & CONTROL CORDS **CABLE ENTRY SYSTEM** SOOW. UL and CSA Provides double seal protection. approved oil-resistant Cable jacket sealed by compression grommet. Individual wires sealed cable. by epoxy potting. HEAT SENSOR Protects motor from burn-out due to excessive heat from any overload condition. Automatically resets when motor has cooled. MOTOR STATOR Heat shrunk into housing for perfect alignment and best heat transfer. Oil-filled motor conducts heat and lubricates bearings. BALL BEARINGS Upper and lower ball bearings support shaft and rotor and take axial and radial loads. SHAFT SEALS Double tandem mechanical shaft seals protect motor. Oilfilled seal chamber provides continuous lubrications. SEAL LEAK PROBES Detect water in seal housing. Activates warning light in control panel. (Test resistor on UL listed pumps only.) SLEEVE BEARING Takes radial shock load; provides flame path. (UL listed pumps only.) **HEAVY 416** SST SHAFT Corrosion resistant. **VOLUTE CASE** Modified constant velocity volute. 4" ANSI 125 lb. flange. **BRASS WEAR RING** HIGH EFFICIENCY IMPELLER 2-vane with rounded ports. Prevents rust build-up Handles 2" solids. Pump out and reduces leakage vanes help keep trash from and wear. Replaceable seal; reduces pressure at seal to restore original running clearances and faces.

pump efficiencies.

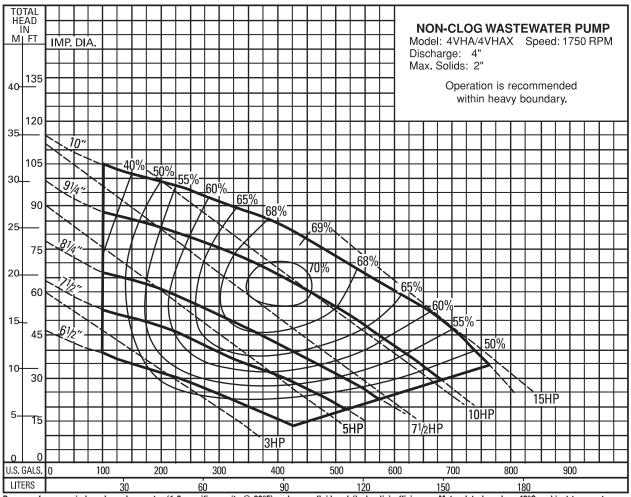
DIMENSIONS

[] Dimensions in mm





PUMP PERFORMANCE



Pump performance is based on clear water (1.0 specific gravity @ 68°F) and pump fluid end (hydraulic) efficiency. Motor data based on 40°C ambient temperature.

Available	Models	Motor Electrical Data												
	Explosion		., .,			Start	Run	Service Factor	Run	Service Factor	Start	Run	NEC Code	Service
Standard	Proof	HP	Volts	Phase	Hertz	Amps	Amps	Amps	KW	KW	KVA	KVA	Letter	Factor
4VHA50M4-03	4VHAX50M4-03	5	200	3	60	115	21	25.3	5.7	7.2	30.0	7.2	J	1.2
4VHA50M4-23	4VHAX50M4-23	5	230	3	60	100	18	22	5.7	7.2	39.9	7.2	J	1.2
4VHA50M4-43	4VHAX50M4-43	5	460	3	60	50	9	11	5.7	7.2	39.9	7.2	J	1.2
4VHA50M4-53	4VHAX50M4-53	5	575	3	60	40	7.2	8.8	5.7	7.2	39.9	7.2	J	1.2
4VHA75M4-03	4VHAX75M4-03	7.5	200	3	60	153	30	36.8	8.3	10.4	53.0	10.0	Н	1.2
4VHA75M4-23	4VHAX75M4-23	7.5	230	3	60	133	26	32	8.3	10.4	53.0	10.0	Н	1.2
4VHA75M4-43	4VHAX75M4-43	7.5	460	3	60	66	13	16	8.3	10.4	53.0	10.0	Н	1.2
4VHA75M4-53	4VHAX75M4-53	7.5	575	3	60	53	10	12.8	8.3	10.4	53.0	10.0	Н	1.2
4VHA100M4-03	4VHAX100M4-03	10	200	3	60	204	40	48.3	11.3	13.9	70.7	13.9	Н	1.2
4VHA100M4-23	4VHAX100M4-23	10	230	3	60	178	35	42	11.3	13.9	70.7	13.9	Н	1.2
4VHA100M4-43	4VHAX100M4-43	10	460	3	60	89	17.5	21	11.3	13.9	70.7	13.9	Н	1.2
4VHA100M4-53	4VHAX100M4-53	10	575	3	60	71	14	16.8	11.3	13.9	70.7	13.9	Н	1.2
4VHA150M4-03	4VHAX150M4-03	15	200	3	60	272	60	72	16.4	20.4	94.0	20.8	G	1.2
4VHA150M4-23	4VHAX150M4-23	15	230	3	60	236	52	60	16.4	20.4	94.0	20.8	G	1.2
4VHA150M4-43	4VHAX150M4-43	15	460	3	60	118	26	30	16.4	20.4	94.0	20.8	G	1.2
4VHA150M4-53	4VHAX150M4-53	15	575	3	60	94	21	25.5	16.4	20.4	94.0	20.8	G	1.2

	ı	Motor Eff		Power Fa	actor Power F	actor	%		
HP	Phase	Service Factor Load	100% Load	75% Load	50% Load	Service Factor Load	100% Load	75% Load	50% Load
5	3	72	73	70.5	64	82	80	76	66.5
7.5	3	78	77	74	67.5	81.5	80	75.5	68
10	3	80	80	77	70.5	83	81.5	75.5	67
15	3	78.5	80	79.5	74.5	82	79	72	61

4VHA and **4VHAX**

SPECIFICATIONS

<u>PUMP MODEL</u> - Pump shall be Myers Model Number 4VHA/4VHAX Non-Clog Submersible Pump with two-vane enclosed impeller. All openings in pump impeller and volute case shall be large enough to pass a 2" solid. Discharge flange shall be four (4) inch standard. Pump and motor assembly shall be UL listed for Class 1, Group D explosion-proof service (4VHAX only).

OPERATING CONDITIONS - Pump shall have a capacity of use aRPM.	GPM at a total head of feet and sha
MOTOR - Pump motor shall be of the sealed submersible type rashall be for three phase 200 volts, 230 volts, 4 shall be NEMA B type.	

Stator winding shall be of the open type with Class H insulation good for 180°C (356°F) maximum operating temperature. Winding housing shall be filled with a clean high dielectric oil that lubricates bearings and seals and transfers heat from windings and rotor to outer shell. Air-filled motors which do not have the superior heat dissipating capabilities of oil-filled motors shall not be considered equal.

Motor shall have two heavy-duty ball bearings to support pump shaft and take radial and thrust loads and a sleeve guide bushing directly above the lower seal to take radial load and act as flame path for seal chamber. Ball bearings shall be designed for 50,000 hours B-10 life. Stator shall be heat shrunk into motor housing.

A heat sensor thermostat shall be attached to and imbedded in the winding and be connected in series with the motor starter contractor coil to stop motor if temperature of winding is more than 120°C (248°F). Thermostat to reset automatically when motor cools to safe operating temperature. Three heat sensors to be used on 3 phase motors. The common pump, motor shaft shall be of 416 stainless steel.

<u>SEALS</u> - Motor shall be protected by two mechanical seals mounted in tandem with a seal chamber between the seals. Seal chamber shall be oil filled to lubricate seal face and to transmit heat from shaft to outer shell.

Seal face shall be carbon and ceramic and lapped to a flatness of one light band. Lower seal faces shall be _____ carbide (optional).

A double electrode shall be mounted in the seal chamber to detect any water entering the chamber through the lower seal. Water in the chamber shall cause a red light to turn on at the control box. This signal shall not stop motor but shall act as a warning only, indicating service is required.

IMPELLER - The impeller shall be cast ductile iron and of the two-vane non-clog enclosed type. Vane inlet tip(s) shall be carefully rounded to prevent stringy material from catching in vane(s). Pump-out vane shall be used in front chamber. Impeller shall be dynamically balanced. Impeller shall be driven by stainless steel shaft key and impeller held in place with lock screw and washer. Impeller and motor shall lift off of case as a unit without disturbing discharge piping. Impeller neck shall run in brass wear ring that is pressed into volute case.

PUMP CASE - The volute case shall be cast iron and have a flanged center line discharge. Discharge flange shall be 4" standard with bold holes straddling center line. A brass wear ring shall be pressed into case for guiding impeller neck and to prevent corrosion freeze up. Wear ring shall be held from rotating by locking with stainless steel set screw in end of ring.

<u>PUMP AND MOTOR CASTING</u> - All castings shall be of high tensile cast iron and shall be treated with phosphate and chromate rinse. All fasteners shall be 302 stainless steel.

BEARING END CAP - Upper motor bearing cap shall be a separate casting for easy mounting and replacement.

POWER CABLES - Power cord and control cord shall be double sealed. The power and control conductor shall be single strand sealed with epoxy potting compound and then clamped in place with rubber seal bushing to seal outer jacket against leakage and to provide for strain pull. Cords shall withstand a pull of 300 pounds to meet U.L. requirements.

Insulation of power and control cords shall be type SOOW. Both control and power cords shall have a green carrier ground conductor that attaches to motor frame.

