## **4VC** and **4VCX**

4" Non-Clog Wastewater Pumps Standard (4VC) and Explosion-Proof (4VCX) Construction







# THE 4VC AND 4VCX (EXPLOSION-PROOF) SUBMERSIBLE WASTEWATER PUMPS ARE A HEAVY-DUTY 4" NON-CLOG SERIES CAPABLE OF PASSING A FULL 3%16" SPHERICAL SOLID.

Myers rounded port, 2-vane, enclosed impellers prevent solids from binding or clogging and offer high operating efficiencies to cut your pumping costs. The 4VC series modified constant velocity volute case provides smooth operation over an extended portion of the performance curve for longer seal and bearing life. For use in municipal lift stations, treatment plants and industrial waste applications. Myers offers a complete line of wastewater pumps, lift-out rail assemblies, controls and accessories to meet your needs. Call your Myers distributor or the Myers Ohio sales office at 419-289-1144 for more details.

#### ADVANTAGES BY DESIGN

HIGH EFFICIENCY HYDRAULIC DESIGN CUTS PUMPING COSTS AND EXTENDS LIFE OF FLUID END COMPONENTS.

- Two-vane, rounded port, enclosed type impellers handle 3<sup>3</sup>/<sub>16</sub>" solids with ease at high operating efficiencies.
- Modified constant velocity volute offers quiet operation, low radial loads over extended portion of performance curve.

### DURABLE MOTOR WILL DELIVER MANY YEARS OF RELIABLE SERVICE

- Oil-filled motor for maximum heat dissipation and constant bearing lubrication.
- Heat sensor thermostats imbedded in windings protect motor from overheat conditions.
- Seal leak probes warn of moisture entry; helps prevent costly motor burnout.
- Double tandem shaft seals prevent sewage from entering motor.
- Power and control cables are triple sealed with epoxy, compression grommet and terminal board.

AVAILABLE WITH OPTIONAL FM APPROVAL FOR USE IN CLASS 1, GROUPS C AND D HAZARDOUS LOCATIONS (4VCX ONLY).

#### PRODUCT CAPABILITIES

Capacities To	1800 gpm	113.4 l/s			
Heads To	165 ft.	50.3 m			
Solids Handling	3¾16 in.	80 mm			
Liquids Handling	raw unscreened sewage, effluent, storm water				
Intermittent Liquid Temp.	up to140ºF	up to 60°C			
Winding Insulation Temp. (Class H)	356°F	180°C			
Available Motors	1750 RPM: 15 HP, 200, 2 460, 575V, 3Ø, 60 Hz 20–60 HP, 230, 460, 575' 3Ø, 60 Hz. 1150 RPM: 5–10 HP, 200 230, 460, 575V, 3Ø, 60 F 870 RPM: 2–7½ HP, 200 230, 460, 575V, 3Ø, 60 F				
Std. Third Party Approvals Optional Approvals	CSA FM, Class 1, Groups C & D (4VCX only)				
Acceptable pH Range	6 -	- 9			
Specific Gravity	.9 –	1.1			
Viscosity	28 – 3	5 SSU			
Discharge, Horizontal Flanged Centerline	4 in. 125 lb. ANSI	101.6 mm			

NOTE: Consult factory for applications outside of these recommendations.

Construction Materials									
Motor Housing, Seal Housing, Cord Cap and Volute Case	cast iron, Class30 ASTM A48								
Enclosed 2-Vane Impeller	ductile iron, Class 65 ASTM A536								
Power and Control Cord	25 ft. SOOW								
Mechanical Seals Standard Optional	double tandem, type 21 carbon and ceramic lower tungsten, carbide								
Pump, Motor Shaft	416 SST								
Fasteners	300 Series SST								
Volute Wear Ring	brass								

WHERE INNOVATION MEETS TRADITION



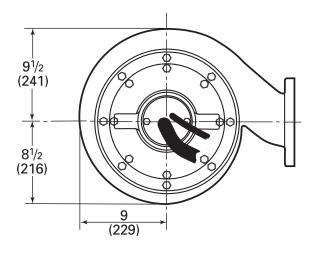
#### SOOW, FM and CSA Provides triple seal protection. Cable approved oil-resistant cable. jacket sealed by compression grommet. Individual wires sealed by epoxy potting. Terminal board separates motor chamber from cord cap. HEAT SENSOR Protects motor from burnout due to excessive heat from any overload condition. Automatically resets when motor has cooled. MOTOR STATOR Heat shrunk into housing for perfect alignment and best heat transfer. Oil-filled motor conducts heat and lubricates bearings. BALL BEARINGS Upper and lower ball bearings support shaft and rotor and take axial and radial loads. HEAVY 416 SST SHAFT Corrosion resistant. SHAFT SEALS Double tandem mechanical shaft seals protect motor. Oilfilled seal chamber provides continuous lubrications. SEAL LEAK PROBES Detect water in seal housing. Activates warning light in control panel. SLEEVE BEARING Takes radial shock load; provides flame path. VOLUTE CASE Modified constant velocity volute handles 33/16" solids. 4" ANSI 125 lb. flange. HIGH EFFICIENCY IMPELLER BRASS WEAR RING 2-vane with rounded ports. Prevents rust buildup and Handles 33/16" solids. Pumpout reduces leakage and wear. vanes help keep trash Replaceable to restore original from seal; reduces pressure running clearances and pump at seal faces. efficiencies.

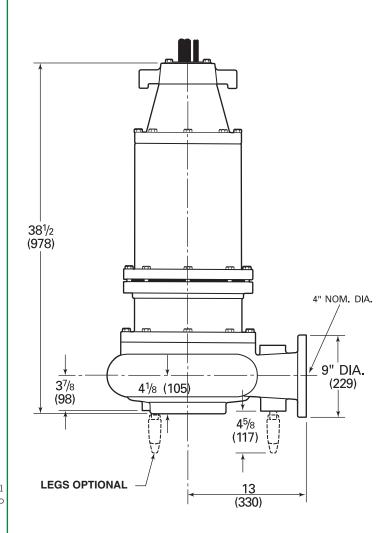
CABLE ENTRY SYSTEM

POWER & CONTROL CORDS

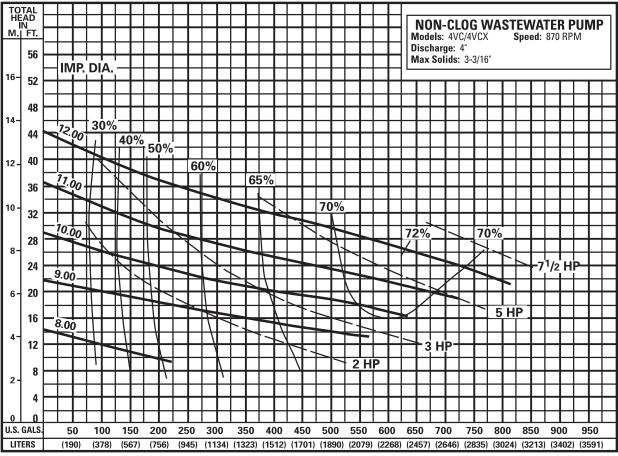
#### **DIMENSIONS**

( ) dimensions in mm





#### **PUMP PERFORMANCE**

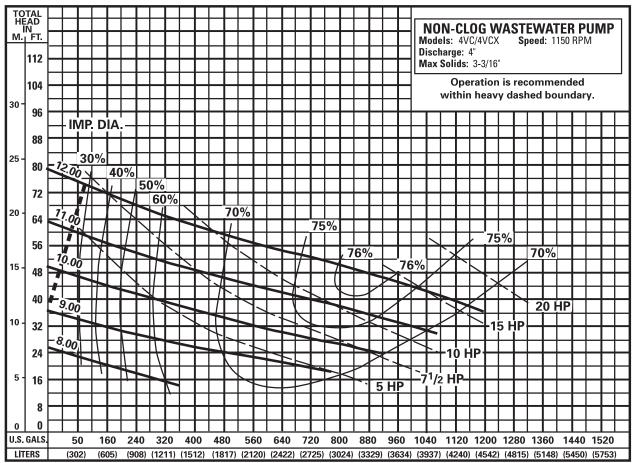


Pump performance is based on clear water (1.0 specific gravity @ 68°F) and pump fluid end (hydraulic) efficiency. Motor data based on 40°C ambient temperature.

Available	Models	Motor Electrical Data												
Standard	Explosion- Proof	НР	Volts	Phase	Hertz	Start Amps	Run Amps	Service Factor Amps	Run	Service Factor KW	Start KVA	Run KVA	NEC Code Letter	Service Factor
4VC20M8-03	4VCX20M8-03	2	200	3	60	103.5	10.8	13	2.7	3.3	36.0	3.8	K	1.2
4VC20M8-23	4VCX20M8-23	2	230	3	60	90	9.5	11.4	2.7	3.3	36.0	3.8	K	1.2
4VC20M8-43	4VCX20M8-43	2	460	3	60	45	4.8	5.7	2.7	3.3	36.0	3.8	K	1.2
4VC20M8-53	4VCX20M8-53	2	575	3	60	36	3.8	4.6	2.7	3.3	36.0	3.8	K	1.2
4VC30M8-03	4VCX30M8-03	3	200	3	60	103.5	15.6	19	3.9	4.8	36.0	5.4	Н	1.2
4VC30M8-23	4VCX30M8-23	3	230	3	60	90	13.7	16.6	3.9	4.8	36.0	5.4	Н	1.2
4VC30M8-43	4VCX30M8-43	3	460	3	60	45	6.8	8.3	3.9	4.8	36.0	5.4	Н	1.2
4VC30M8-53	4VCX30M8-53	3	575	3	60	36	5.4	6.6	3.9	4.8	36.0	5.4	Н	1.2
4VC50M8-03	4VCX50M8-03	5	200	3	60	103.5	24.1	28.8	6.0	7.3	36.0	8.4	J	1.2
4VC50M8-23	4VCX50M8-23	5	230	3	60	90	21	25	6.0	7.3	36.0	8.4	J	1.2
4VC50M8-43	4VCX50M8-43	5	460	3	60	45	10.5	12.5	6.0	7.3	36.0	8.4	J	1.2
4VC50M8-53	4VCX50M8-53	5	575	3	60	36	8.4	10	6.0	7.3	36.0	8.4	J	1.2
4VC75M8-03	4VCX75M8-03	7.5	200	3	60	149	30.3	36.8	7.7	9.4	52.0	10.6	Н	1.2
4VC75M8-23	4VCX75M8-23	7.5	230	3	60	130	26.4	32	7.7	9.4	52.0	10.6	Н	1.2
4VC75M8-43	4VCX75M8-43	7.5	460	3	60	65	13.2	16	7.7	9.4	52.0	10.6	Н	1.2
4VC75M8-53	4VCX75M8-53	7.5	575	3	60	52	10.6	12.8	7.7	9.4	52.0	10.6	Н	1.2

	Motor Efficiencies and Power Factor									
		Motor Eff	Power Factor %							
HP	Phase	Service Factor Load	100% Load	75% Load	50% Load					
2	3	73	72	67	59	72	71	65	55	
3	3	74	73	69	62	73	72	66	57	
5	3	83	81	76.5	67.5	73	72	66.5	58	
7.5	3	83.5	82	77	69	74	73	68	60	

#### **PUMP PERFORMANCE**

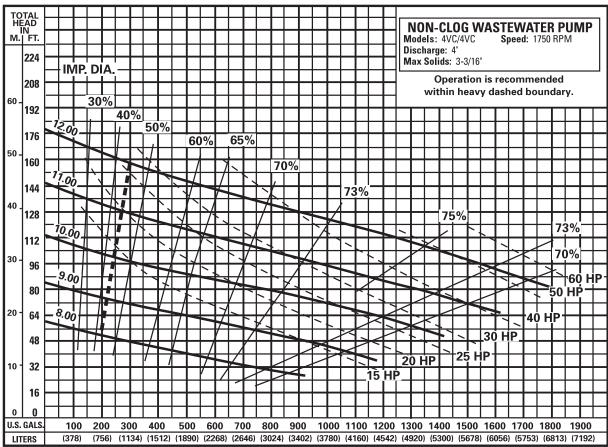


Pump performance is based on clear water (1.0 specific gravity @ 68°F) and pump fluid end (hydraulic) efficiency. Motor data based on 40°C ambient temperature.

Available	Models		Motor Electrical Data											
Standard	Explosion- Proof	НР	Volts	Phase	Hertz	Start Amps	Run Amps	Service Factor Amps	Run KW	Service Factor KW	Start KVA	Run KVA	NEC Code Letter	Service Factor
4VC50M6-03	4VCX50M6-03	5	200	3	60	106	19.3	23	4.8	5.8	36.7	6.7	J	1.2
4VC50M6-23	4VCX50M6-23	5	230	3	60	92	16.8	20	4.8	5.8	36.7	6.7	J	1.2
4VC50M6-43	4VCX50M6-43	5	460	3	60	46	8.4	10	4.8	5.8	36.7	6.7	J	1.2
4VC50M6-53	4VCX50M6-53	5	575	3	60	37	6.7	8	4.8	5.8	36.7	6.7	J	1.2
4VC75M6-03	4VCX75M6-03	7.5	200	3	60	197	27	32.2	6.8	8.4	68.5	9.4	Н	1.2
4VC75M6-23	4VCX75M6-23	7.5	230	3	60	172	23.6	28	6.8	8.4	68.5	9.4	H	1.2
4VC75M6-43	4VCX75M6-43	7.5	460	3	60	86	11.8	14	6.8	8.4	68.5	9.4	H	1.2
4VC75M6-53	4VCX75M6-53	7.5	575	3	60	69	9.4	11.2	6.8	8.4	68.5	9.4	Н	1.2
4VC100M6-03	4VCX100M6-03	10	200	3	60	197	34.3	41.4	8.8	10.9	68.5	12.0	Н	1.2
4VC100M6-23	4VCX100M6-23	10	230	3	60	172	30	36	8.8	10.9	68.5	12.0	H	1.2
4VC100M6-43	4VCX100M6-43	10	460	3	60	86	15	18	8.8	10.9	68.5	12.0	H	1.2
4VC100M6-53	4VCX100M6-53	10	575	3	60	69	12	14.4	8.8	10.9	68.5	12.0	Н	1.2
4VC150M6-03	4VCX150M6-03	15	200	3	60	276	48	59.8	13.0	15.7	95.6	17.5	Н	1.2
4VC150M6-23	4VCX150M6-23	15	230	3	60	240	44	52	13.0	15.7	95.6	17.5	H	1.2
4VC150M6-43	4VCX150M6-43	15	460	3	60	120	22	26	13.0	15.7	95.6	17.5	H	1.2
4VC150M6-53	4VCX150M6-53	15	575	3	60	96	17.6	20.8	13.0	15.7	95.6	17.5	Н	1.2
4VC200M6-03	4VCX200M6-03	20	200	3	60	333	66.3	80.5	17.2	21.4	115.5	23.0	G	1.2
4VC200M6-23	4VCX200M6-23	20	230	3	60	290	58	70	17.2	21.4	115.5	23.0	G	1.2
4VC200M6-43	4VCX200M6-43	20	460	3	60	145	29	35	17.2	21.4	115.5	23.0	G	1.2
4VC200M6-53	4VCX200M6-53	20	575	3	60	116	23	28	17.2	21.4	115.5	23.0	G	1.2

	Motor Efficiencies and Power Factor										
		Motor Eff	iciency	Power Factor %							
НР	Phase	Service Factor Load	100% Load	75% Load	50% Load						
5	3	82	81	77	68	74	72	66	56		
7.5	3	84	83	79	71	75	73	66.5	56.5		
10	3	87	86	82	75	76	74	67	57		
15	3	88	88	86.5	82.5	76	74.5	68	57.5		
20	3	88	88	87	83	77	75	69	59		

#### **PUMP PERFORMANCE**



Pump performance is based on clear water (1.0 specific gravity @ 68°F) and pump fluid end (hydraulic) efficiency. Motor data based on 40°C ambient temperature.

Available	Models	Motor Electrical Data												
								Service		Service			NEC	
	Explosion-					Start	Run	Factor	Run	Factor	Start	Run	Code	Service
Standard	Proof	HP	Volts	Phase	Hertz	Amps	Amps	Amps	KW	KW	KVA	KVA	Letter	Factor
4VC150M4-03	4VCX150M4-03	15	200	3	60	334	50.6	61	15.0	18.6	115.5	17.5	E	1.2
4VC150M4-23	4VCX150M4-23	15	230	3	60	290	44	53	15.0	18.6	115.5	17.5	E	1.2
4VC150M4-43	4VCX150M4-43	15	460	3	60	145	22	26.5	15.0	18.6	115.5	17.5	E	1.2
4VC150M4-53	4VCX150M4-53	15	575	3	60	116	17.6	21.2	15.0	18.6	115.5	17.5	E	1.2
4VC200M4-03	4VCX200M4-03	20	200	3	60	334	62.5	75	21.2	26.1	115.5	23.9	G	1.2
4VC200M4-23	4VCX200M4-23	20	230	3	60	290	60	72	21.2	26.1	115.5	23.9	G	1.2
4VC200M4-43	4VCX200M4-43	20	460	3	60	145	30	36	21.2	26.1	115.5	23.9	G	1.2
4VC200M4-53	4VCX200M4-53	20	575	3	60	116	24	28.8	21.2	26.1	115.5	23.9	G	1.2
4VC250M4-03	4VCX250M4-03	25	200	3	60	575	78.3	92.2	26.9	33.3	180.1	30.3	G	1.2
4VC250M4-23	4VCX250M4-23	25	230	3	60	452	76	92	26.9	33.3	180.1	30.3	G	1.2
4VC250M4-43	4VCX250M4-43	25	460	3	60	226	38	46	26.9	33.3	180.1	30.3	G	1.2
4VC250M4-53	4VCX250M4-53	25	575	3	60	181	30.4	36.8	26.9	33.3	180.1	30.3	G	1.2
4VC300M4-03	4VCX300M4-03	30	200	3	60	575	92.2	110.7	33.3	41.3	180.1	37.4	G	1.2
4VC300M4-23	4VCX300M4-23	30	230	3	60	452	94	114	33.3	41.3	180.1	37.4	G	1.2
4VC300M4-43	4VCX300M4-43	30	460	3	60	226	47	57	33.3	41.3	180.1	37.4	G	1.2
4VC300M4-53	4VCX300M4-53	30	575	3	60	181	37.6	45.6	33.3	41.3	180.1	37.4	G	1.2
4VC400M4-43	4VCX400M4-43	40	460	3	60	290	61	74	43.2	53.0	231.1	48.6	G	1.2
4VC400M4-53	4VCX400M4-53	40	575	3	60	232	48.8	59.2	43.2	53.0	231.1	48.6	G	1.2
4VC500M4-43	4VCX500M4-43	50	460	3	60	290	67	79	46.9	54.6	231.1	53.4	E	1.2
4VC500M4-53	4VCX500M4-53	50	575	3	60	232	54	63	46.9	54.6	231.1	53.4	E	1.2
4VC600M4-43	4VCX600M4-43	60	460	3	60	290	79	79	52.8	52.8	231.1	62.9	С	1.0
4VC600M4-53	4VCX600M4-53	60	575	3	60	232	63	63	52.8	52.8	231.1	62.9	С	1.0

	Motor Efficiencies and Power Factor									
		Motor Eff		Power F	actor	%				
HP	Phase	Service Factor Load	100% Load	75% Load	50% Load	Service Factor Load	100% Load	75% Load	50% Load	
15	3	85	84	79	69	88	86	78	68	
20	3	88	87.5	81	72.5	91	89	79	69	
25	3	87	86	81	73	91	89	80	70	
30	3	87	86	83	79	91	89	82	73	
40	3	86	86	88	87.5	90	89	86	80	
50	3	87	86	86.5	88	87	88	88.5	84	
60	3	87	87	86	88	84	84	89	86	

## **4VC** and **4VCX**

#### **SPECIFICATIONS**

<u>PUMP MODEL</u> — Pump shall be Myers Model Number 4VC/4VCX Non-Clog submersible Pump with 2 vane enclosed impeller. All openings in pump impeller and volute case to be large enough to pass a 3-3/16" diameter sphere. Discharge flange shall be four (4) inch standard. The pump and motor assembly shall be FM listed for Class 1, Groups C and D explosion-proof service (4VCX only).

OPERATING CONDITIONS — Pump shall has shall use a HP motor operating at _		_ GPM at a total head	d of feet and
MOTOR — Pump motor shall be of the sealed Motor shall be for three phase 200 volts Motor shall be NEMA B type.	, ,		RPM 60 Hertz. 75 volts

Stator winding shall be of the open type with Class H insulation good for 180°C maximum temperature. Winding housing shall be filled with a clean high dielectric oil that lubricates bearings and seals and transfers heat from winding and rotor to outer shell. Air-filled motors which do not have the superior heat dissipating capabilities of oil-filled motors shall not be considered equal.

Motor shall have two heavy duty ball bearings to support pump shaft and take radial and thrust loads and a sleeve guide bushing directly above the lower seal to take radial load and act as flame path for seal chamber. Ball bearings shall be designed for 50,000 hours B-10 life. Stator shall be heat shrunk into motor housing.

A heat sensor thermostat shall be attached to and imbedded in the winding and be connected in series with the motor starter contactor coil to stop motor if temperature of winding is more than 130°C. Thermostat to reset automatically when motor cools to safe operating temperature. Three heat sensors shall be used. The common pump, motor shaft shall be of 416 stainless steel.

<u>SEALS</u> — Motor shall be protected by two mechanical seals mounted in tandem with a seal chamber between the seals. Seal chamber shall be oil filled to lubricate seal face and to transmit heat from shaft to outer shell.

Seal face shall be carbon and ceramic and lapped to a flatness of one light band. Lower seal faces shall be \_\_\_\_\_ carbide (optional).

A double electrode shall be mounted in the seal chamber to detect any water entering the chamber through the lower seal. Water in the chamber shall cause a red light to turn on at the control box. This signal shall not stop motor but shall act as a warning only, indicating service is required.

<u>IMPELLER</u> —The impeller shall be ductile iron and of the 2 vane non-clog enclosed type. Vane inlet tips shall be carefully rounded to prevent stringy material from catching in vanes. Pump-out vane shall be used in front and back chamber. Impeller shall be dynamically balanced. Impeller shall be driven by stainless steel shaft key and impeller held in place with lock screw and washer. Impeller and motor shall lift off of case as a unit without disturbing discharge piping. Impeller neck shall run in bronze wear ring that is pressed into volute case.

<u>PUMP CASE</u> — The volute case shall be cast iron and have a flanged center line discharge. Discharge flange shall be 4" standard with bold holes straddling center line. A bronze wear ring shall be pressed into case for guiding impeller neck and to prevent corrosion freeze-up. Wear ring to be held from rotating by locking with stainless steel set screw in end of ring.

<u>PUMP AND MOTOR CASTING</u> — All castings shall be of high tensile cast iron and shall be treated with phosphate and chromate rinse. All fasteners shall be 302 stainless steel.

**BEARING END CAP** — Upper motor bearing cap shall be a separate casting for easy mounting and replacement.

<u>POWER CABLES</u> — Power cord and control cord shall be triple sealed. The power and control conductor shall be single strand sealed with epoxy potting compound and then clamped in place with rubber seal bushing to seal outer jacket against leakage and to provide for strain pull. A third sealing area shall be provided by a terminal board to separate the cable entry chamber from the motor chamber. Cords shall withstand a pull of 300 pounds.

Insulation of power and control cords shall be type SOOW. Both control and power cords shall have a green carrier ground conductor that attaches to motor frame.

